

DIRECTIONS

TREATING TANKS NOT EMPTY

Enviro-Coat Rust Resister floats on all grades of clear liquid fertilizer and suspensions (not aqua ammonia). Pour or pump the recommended amount into the fertilizer. As the liquid level changes, *Enviro-Coat* penetrates rust and corrosion on the inside of the tank and removes moisture. Use the amount shown in the table below. It is important to maintain a 1/8" layer. **A rate of 1/4 the initial amount is recommended to be added on an annual basis.**

TREATING EMPTY TANKS

Enviro-Coat may be applied directly to exposed metal surfaces. If this is not practical, pour the product over the bottom of the tank. As the tank fills, a thin film protective coating will be deposited. Maintain a 1/8" layer and replenish as needed.

TANK DIA.	GAL. FOR 1/8" LAYER	TANK DIA.	GAL. FOR 1/8" LAYER
8'	4	32'	63
9'	5	34'	71
10'	6	36'	79
11'	7	38'	88
12'	9	40'	98
14'	12	42'	108
16'	16	45'	124
18'	20	51'	159
20'	25	54'	178
22'	30	57'	198
24'	35	60'	220
26'	41	63'	242
28'	48	66'	266
30'	55	75'	343

ADDITIONAL USES

Enviro-Coat can be used for many areas to prevent rust on exposed metal or iron. It is an excellent lubricant and can be used in the shop on valves, chains, augers or other areas in contact with corrosive or rust forming environments.

OTHER ENVIROPAC PRODUCTS



FIBERGLASS STORAGE TANKS

- Never Rust!
- Maintenance free!
- Cost Less!

(Based on maintenance & replacement cost for steel tanks)

STAINLESS STEEL TANKS

- 304L & 316L for corrosive product

HI DENSITY POLY TANKS

MILD STEEL TANKS

- Low Carbon Mild Steel
- Interior coatings to store special products



HUNTER AGRI SALES

- PLIA TANK™ Covered Storage to 600,000 Gal
- PLIA DIKE™ Containment Systems & Liners
- PETROLEUM Containment Systems



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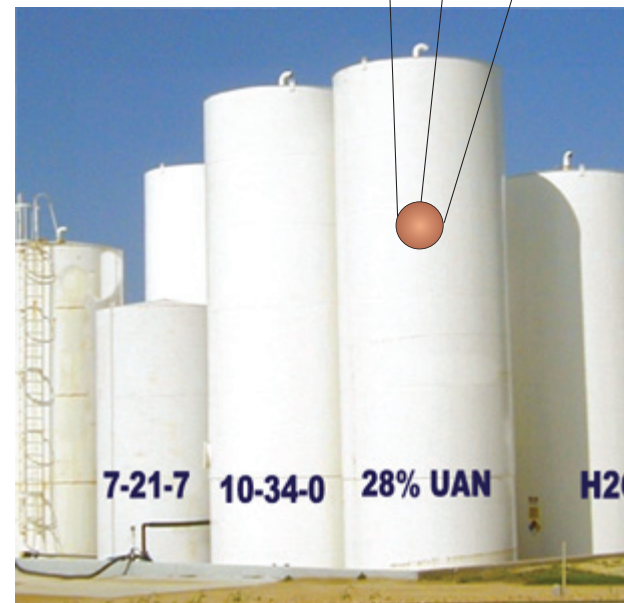
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LOOKED IN YOUR TANKS ... LATELY?



TANKS RUST FROM THE INSIDE OUT



ENVIRO-COAT RUST RESISTER PROTECTS TANKS!

WHAT CAUSES CORROSION & RUST IN FERTILIZER TANKS?

The interior of mild steel fertilizer tanks are a perfect environment to be attacked by many sources.

- 1 Salt & chemical deposits on the interior of the tank... **eat away at the steel.**
- 2 Next, as humidity increases, more rust occurs as water condenses on the metal.
- 3 **Fertilizer has changed!** Lack of corrosion inhibitors in the fertilizer and longer, year-round storage are taking their toll on mild steel tanks.
- 4 Finally, chemical (fertilizer) attack from high, low or even neutral pH fertilizer causes damage.

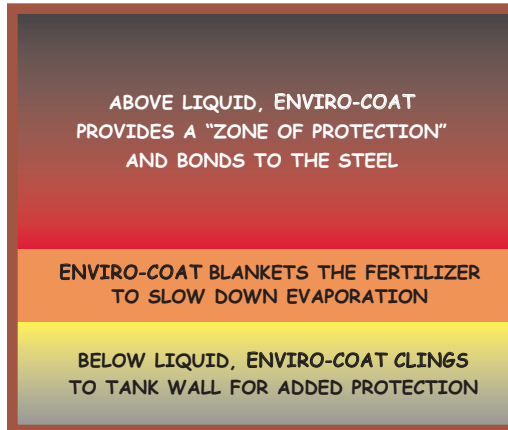


Chemical compatibility charts from industry sources show the importance of tanks being designed for the products being stored . . .

Enviro-Coat Rust Resister
helps extend tank life!

ENVIRO-COAT PROVIDES RUST AND CORROSION RESISTANCE.

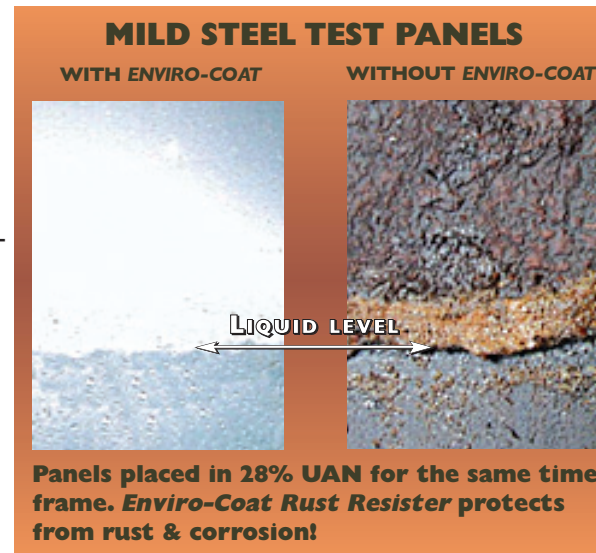
The protection results from *Enviro-Coat Rust Resister* bonding to the metal surface with a thin film. It is excellent for new tanks. It also performs well over rusty and damp metal in existing tanks.



Above liquid level, as the product level raises and lowers, *Enviro-Coat* penetrates rust and corrosion, removes moisture and provides longer term protection of exposed steel.

At liquid level, *Enviro-Coat* provides a blanket to stop evaporation which causes major rust rings at the air-liquid interface. It also helps eliminate product evaporation & inventory loss.

Below liquid level, oxygen is eliminated. *Enviro-Coat* clings to the metal surface and resists being washed away, providing additional protection from attack from the product being stored.



WHAT IS ENVIRO-COAT?

Enviro-Coat is a special blend of rust preventative products suspended in a viscous liquid. The nature of the product causes it to "attach" to the base steel AND to provide a film coating of protection.

- **Floats on the fertilizer & doesn't mix with it**
- **After initial treatment, only 1/4 refill rate required annually!**
- **Not a paint or fuel oil**
- **Can be used with many fertilizer & salt solutions. Excellent results take place with 28% & 32% UAN, 10-34-0, 7-21-7, etc.**
- **Questionable products should be tested for compatibility.**
- **Out performs other products on the market in rust and corrosion performance tests.**

Enviro-Coat is manufactured by an ISO 9001:2000 and DNV certified company. You can be assured that the raw and finished product meet the highest standards.

"Enviro-Coat is an easy and inexpensive way to protect the inside of mild steel tanks from rust & corrosion!"

Contact us today to see how we can assist with your tank requirements.

***Enviro-Coat Rust Resister* available in:**

- **5-Gallon Pails**
- **55-Gallon Drums**
- **Bulk**

We will arrange for the most cost efficient shipping by UPS, LTL (less than truck load) or bulk.

ENVIRO-COAT . . . INEXPENSIVE TANK PROTECTION!